

INSTALLATION GUIDE



TX45 Drum Mower Retrofit Lift Kit

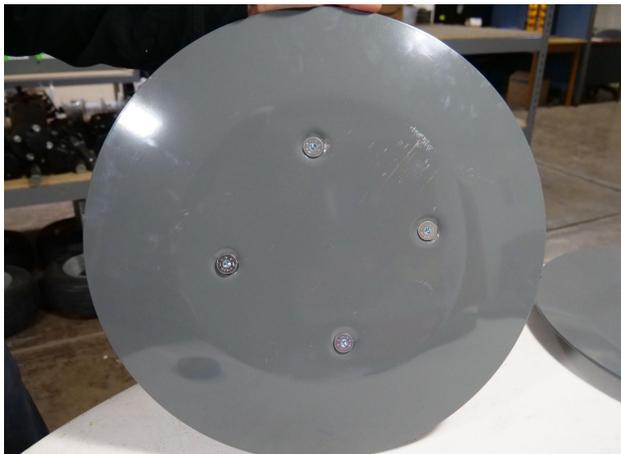
- **Note:** These instructions are for retrofit lift kits, which are used on older models that do not have threaded holes on the bottom of the existing skid plates.
- Remove the outer snap ring at the bottom of the existing skid plate. After the snap ring is removed, be careful as the skid plate can then fall off. Use proper precautions to support the skid plate while removing this snap ring.
- Remove the dust cover. It will no longer be used, so it is OK to damage it if necessary to remove it.
- The Inner snap ring stays in place. This is the snap ring that holds the bearing in place.
- Set the old skid plate aside as it is no longer needed for this installation.
- Install the new retrofit plate/spacer plate (Fig. 1). The spacer plate has a tube that mates against the drum unit and bearing assembly, so be sure to align these up. Then re-install the snap ring that was removed into the bottom of the new spacer plate.

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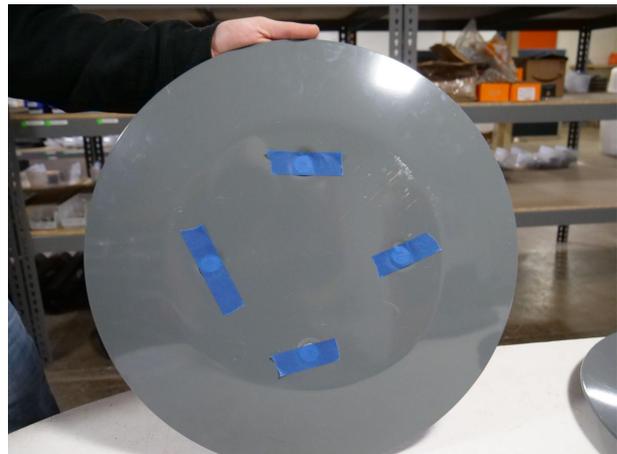


(Fig.1)

- **Re-installation of the dust cover is optional as it is no longer necessary.**
- **Get the new skid plate (different from the spacer plate). Place the new bolts in through the bottom of the new skid plate (Fig.2) and use tape to hold them in place/keep them from falling out from the bottom (Fig.3). This will make the installation hassle free in the next steps. Then place the skid plate on the ground as it would be sitting on the ground during use, with the bolt threads facing up.**



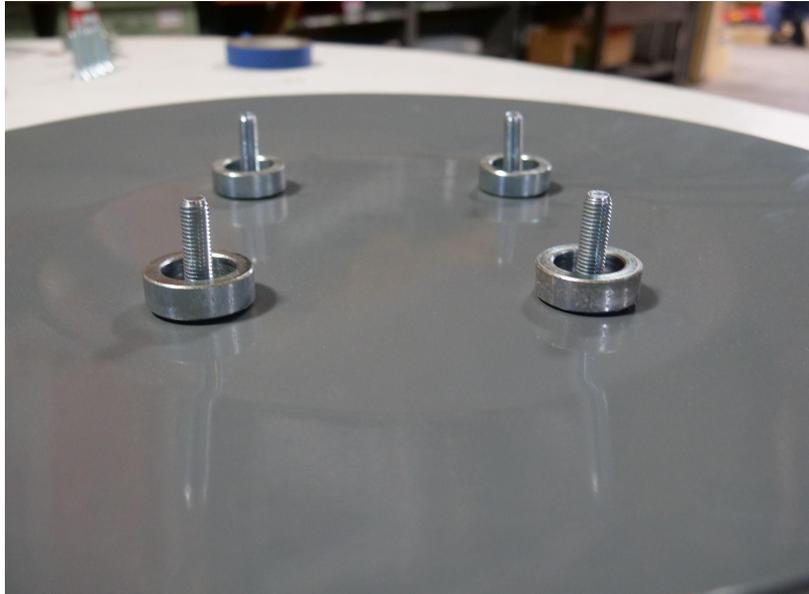
(Fig.2)



(Fig.3)

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- Place the provided shims around the bolts so they rest against the top of the new skid plate (Fig.4).



(Fig.4)

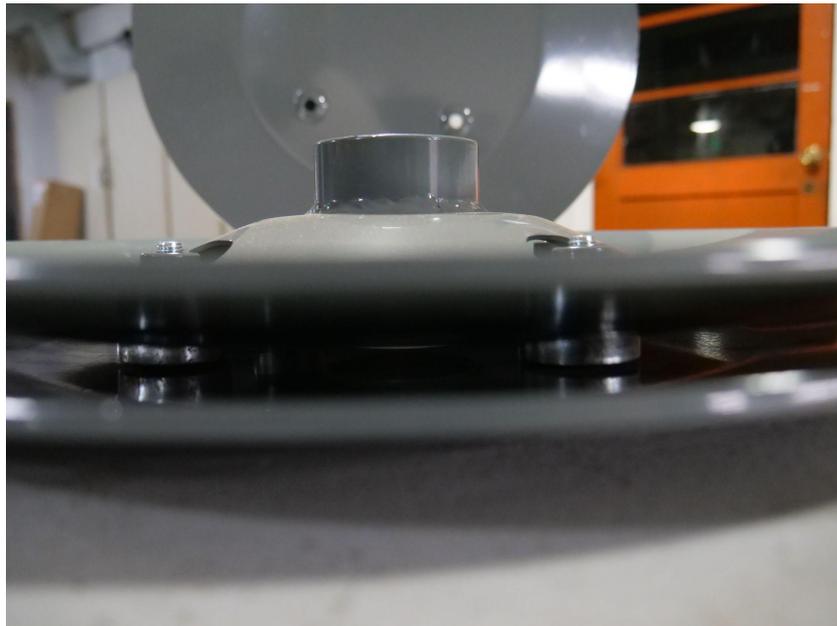
- Apply a small amount of the provided medium strength thread locker to the threads on each bolt (Fig.5).



(Fig.5)

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- **Pick up the new skid plate with shims in place and the bolts up with the holes on the drum unit's spacer plate. One at a time, remove the tape holding each bolt in place and install each bolt. This step is best done with a helper to help support the weight of the skid plate. Figure 6 shows the two plates mating together as an example, although they are not attached to the drum.**



(Fig.6)

- **Place the mower back on the ground and the installation of the lift kit has been successfully completed.**